

**WHAT IS CLAIMED IS:**

1. A catalyst for the full oxidation of volatile organic compounds (VOC), particularly hydrocarbons, and of CO to CO<sub>2</sub>, comprising:
  - a non-stoichiometric crystalline compound conventionally designated by
  - 5 a formula which corresponds to A<sub>14</sub>Cu<sub>24</sub>O<sub>41</sub> (I), where A is Sr or a solid solution of Sr with alkaline-earth metals, alkaline metals, lanthanides; or a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to B<sub>4</sub>Cu<sub>5</sub>O<sub>10</sub> (II), where B is Ca or a solid solution of Ca with alkaline-earth metals, alkaline metals, lanthanides; or
  - 10 mixtures thereof; and in that it is prepared in a form which has a large specific surface area, preferably larger than 25 m<sup>2</sup>/g.
2. The catalyst according to claim 1, further comprising a substrate material.
3. The catalyst according to claim 2, wherein the substrate material is a porous inert material.
- 15 4. The catalyst according to claim 3, wherein said porous inert substrate comprises a material chosen from the group constituted by Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, TiO<sub>2</sub>, MgO.
5. The catalyst according to claim 1, in form of granules.
- 20 6. The catalyst according to claim 2, wherein said substrate is an inert substrate in the form of a thin film.
7. The catalyst according to claim 2, wherein said substrate is a composite material.
- 25 8. The catalyst according to claim 1, comprising 5% to 20% by weight of a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to A<sub>14</sub>Cu<sub>24</sub>O<sub>41</sub> (I), where A is Sr or a solid solution of Sr with alkaline-earth metals, alkaline metals, lanthanides; or a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to B<sub>4</sub>Cu<sub>5</sub>O<sub>10</sub> (II), where B is Ca or a solid solution of Ca with alkaline-earth metals, alkaline metals, lanthanides; or
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mixtures thereof.

9. A method for full oxidation of volatile organic compounds (VOC), particularly hydrocarbons, wherein a catalyst according to claims 1 to 8 is used.

5 10. A method for converting carbon monoxide to carbon dioxide, wherein a catalyst according to claim 1 is used.

11. A method for preparing a catalyst comprising a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to  $\text{Sr}_{14}\text{Cu}_{24}\text{O}_{41}$ , comprising the steps of:

10 a) immersing a pre-dried granular porous substrate material in an aqueous solution with a molar concentration of  $\text{Sr}(\text{NO}_3)_2$  from 0.23 M to 0.93 M and a molar concentration of  $\text{Cu}(\text{NO}_3)_2$  from 0.39 M to 1.59 M;

b) drying at a temperature from 80°C to 120°C;

15 c) holding at a temperature from 650°C to 750°C in a gas stream which contains oxygen until complete decomposition of the nitrates occurs.

12. A method for preparing a catalyst comprising a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to  $\text{Ca}_4\text{Cu}_5\text{O}_{10}$ , comprising the steps of:

20 a) immersing a pre-dried granular porous substrate material in an aqueous solution of  $\text{Ca}(\text{NO}_3)_2$  and  $\text{Cu}(\text{NO}_3)_2$  in an equimolar ratio and at a molar concentration from 0.39 M to 1.39 M;

b) drying at a temperature from 80°C to 120°C;

c) holding at a temperature from 650°C to 750°C in a gas stream which contains oxygen until complete decomposition of the nitrates occurs.

25 13. A method for preparing a catalyst comprising a non-stoichiometric crystalline compound conventionally designated by a formula which corresponds to  $\text{Ca}_4\text{Cu}_5\text{O}_{10}$ , comprising the steps of:

a) immersing a pre-dried granular porous substrate material in an aqueous solution obtained by dissolving, with the application of heat,  $\text{CuO}$  30 and  $\text{CaCO}_3$  in nitric acid, so that the molar ratio between the components of

the solution is CuO : CaCO<sub>3</sub> : HNO<sub>3</sub> = 1 : 0.83 : 3.2; water and citric acid being added thereto so that the citric acid : Cu molar ratio is from 3.5:1 to 4.0:1;

5 b) heating in air until combustion of the organic fraction of the absorbed material is achieved;

c) thermal treatment for 4 to 24 hours at a temperature from 650 to 750°C in a stream of gas containing oxygen.

14. The method according to claim 11, wherein the porous material is constituted by Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub>, CeO<sub>2</sub>, TiO<sub>2</sub>, MgO.